



Inhalation lactose for design refers to a range of lactose monohydrate grades. These selected grades allow you to optimize the ratio of coarse and fine lactose fitting your formulation need. Lactohale® 206, Lactohale® 210, Lactohale® 220, Lactohale® 230 and Lactohale® 300 are specifically of interest for formulators who are in early stage of development or for those who want to explore the design space of their formulation.



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Inhalation Blend products

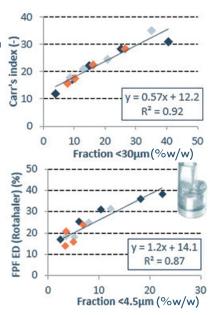
Benefits

Quality by Design approach to Dry Powder Inhalation formulation

The particle size distribution of inhalation grade lactose is typically chosen based on different requirements like the drug deposition, the flow in the device and the flow for the filling platform. The desired particle size distribution can be designed by mixing coarser and finer grades of lactose.

Lactohale® 206 is a coarse milled alpha lactose monohydrate grade where the fine lactose particles have been removed. The coarse milled lactose grade could be used as a basic lactose grade in applications where a good flow is required. Mixing this coarse grade with fine lactose provides formulators a means to optimize flow and deposition of a Dry Powder Inhalation blend.

Different types of fines are available for this optimization, being Lactohale® 210, Lactohale® 220, Lactohale® 230 and Lactohale® 300. Adding very fine lactose grades typically has a significant impact on the drug deposition. Adding coarser fines, like Lactohale® 210, mainly has an impact on the powder cohesiveness, with limited impact on deposition.



Facts

Typical product data

Complies with Ph.Eur., USP-NF and JP Lactose monohydrate monograph

Luctose monoriyarate	monograph			100	
	Typical values			90	
	Poured density (g/L)	Tapped density (g/L)	Carr's Index (%)	80 \$\tilde{g}^{70}	
Lactohale® 206	720	870	17	- ininition	
Lactohale® 210	400	680	>25	10 50 Pigting 40	
Lactohale® 220	370	660	>25	05 gil; 30	
Lactohale® 230	310	500	>25	5 20	
	Particle Size Distribution specification (Sympatec)			0 10	
	D10 (µm)	D50 (μm)	D90 (μm)	0 1 10 Particle size (_k	100 1000 um)
Lactohale® 206	33	83	154	Lactohale® 206	 Lactohale® 220
Lactohale® 210	3	15	41	_ Lactoriale 200	Lactoriale 220
Lactohale® 220	2	13	34	Lactohale® 210	Lactohale® 230
Lestabela® 270	1	0	27		

Packaging

Lactohale® 230

	Caraboara box Alu +PE liner					
	Lactohale® 206	Lactohale® 210	Lactohale® 220	Lactohale® 230		
Weight of product	20 kg	15kg	15kg	10kg		
Shelf life	3 years	3 years	3 years	3 years		

and base Alice DE lines

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